



Unravelling S Poisoning Effects on Ru/Al₂O₃ CO₂ Methanation Catalysts Through *in-situ* and *ex-situ* Approaches

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Significance and Relevance

Sulfur contaminants in CO₂ flows strongly hinder the methanation process. This study used *ex-situ* and *in-situ* poisoning to analyze sulfur's impact on the morphology and activity of a 4% Ru/Al₂O₃ catalyst. Additionally, a kinetic model was developed able to effectively describe the catalyst's deactivation.

Preferred choice for the topic: CO₂ utilization and recycling

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Introduction and Motivations

The constant increase of the average temperature on Earth due to greenhouse gases emissions is nowadays leading to a revolution in the energy sector. In this context, CO₂ hydrogenation to Synthetic Natural Gas (SNG) has already been proved to be a viable solution for both renewable energy storage and CO₂ emission reduction, two of the main challenges of energy transition [1]. However, when dealing with CO₂ streams, the presence of contaminants must be taken into account. Among these, sulfur-containing compounds are present in biogenic as well as in fossil-sourced CO₂, and their presence is detrimental to catalytic methanation processes [2,3]. In this study, various *ex-situ* and *in-situ* techniques are employed to elucidate the impact of sulfur on the characteristics and catalytic behavior during CO₂ hydrogenation to methane over a 4% Ru/Al₂O₃ catalyst. Additionally, the observed effects were rationalized with a suitable kinetic model as a function of the sulfur content.

Materials and Methods

The Ru-based catalyst is prepared by impregnating γ -Al₂O₃ pellets ($d_p = 100 \mu\text{m}$, Sasol Puralox) with an aqueous solution of Ru(NO)(NO₃)₃ salt (Alfa Aesar, Ru 31.5 wt.%). The precursor salt was then decomposed in H₂ flow at 400 °C. *Ex-situ* sulfur poisoning is performed by impregnating in inert environment a reduced 4% Ru/Al₂O₃ catalyst with a solution of (NH₄)₂S diluted in ethanol. The preparation procedure was repeated to obtain samples with different sulfur loadings, ranging from 0.7 – 5.5 mg_S/g_{cat}. The *in-situ* deactivation was carried out over the same 4% Ru/Al₂O₃ catalyst by step feeding 10 ppm of H₂S or COS together with the reactant mixture (H₂/CO₂ = 4 mol/mol) at 310°C and constant GHSV.

The activity analysis was performed after reduction at 400°C under H₂ flow, in a temperature range of 230 - 410°C and at pressure values spanning from 0 to 20 barg. The S effect was studied via H₂ and CO pulse chemisorption, H₂-TPR, TEM and *in-situ* XPS analysis. Moreover, *in-situ* DRIFTS experiments were performed to follow the evolution of the surface species as the S loading was varied.

Results and Discussion

CO₂ reduction the tests on the *in-situ* poisoned catalysts showed a gradual decrease in CO₂ conversion and an increase in CO selectivity with increasing S content (Figure 1A). These results also revealed that the activity on the *ex-situ* and *in-situ* poisoned catalysts showed the same trends, regardless of whether H₂S or COS was fed into the system (Figure 1A).

The conversion values collected on *ex-situ* poisoned samples in the temperature range of 230-410°C and at 0-20 barg, were described with a kinetic model accounting for the S-deactivation. Figure 1B

represents the parity plot of such model, demonstrating its capability to accurately describe the catalyst behavior in the presence of S in different amounts. *In-situ* XPS measurements indicated the presence of Ru sulfides in reducing environment, and as a result the H₂ chemisorption experiments showed a linearly decreasing trend of the amount of H₂ adsorbed as the sulfur content increased. However, the CO adsorption, performed in DRIFTS experiments at room temperature, showed no major differences between the spectra of the poisoned and the clean samples. Instead, the TPD analysis demonstrated that the presence of sulfur weakens the Ru-CO bond, leading to lowering of the desorption temperature of CO (Figure 2). The *operando* DRIFTS setup was also used to study the effect of S on the surface species under reaction conditions. The results pointed out that the formation of formates and bicarbonates were not significantly hindered by the presence of S. At variance, the carbonyls formation shifted to higher temperatures upon increasing the S content. This trend may be attributed to the reduced ability of the poisoned catalysts to activate hydrogen, therefore hampering the reduction of CO₂ to CO.

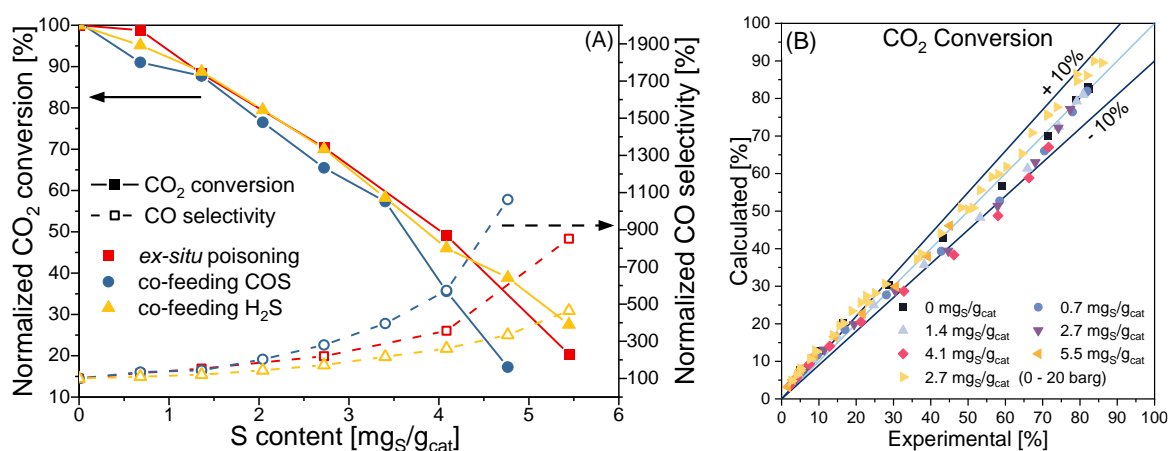


Figure 1. (A) Normalized CO₂ conversion and CO selectivity (100% at 0 mg_S/g_{cat}) trends in function of sulfur content deposited by *ex-situ* and *in-situ* (feeding COS and H₂S) poisoning. T = 310°C; P = 0 barg; H₂/CO₂ = 4 mol/mol. (B) Parity plot of CO₂ conversion kinetic modeling during catalyst deactivation.

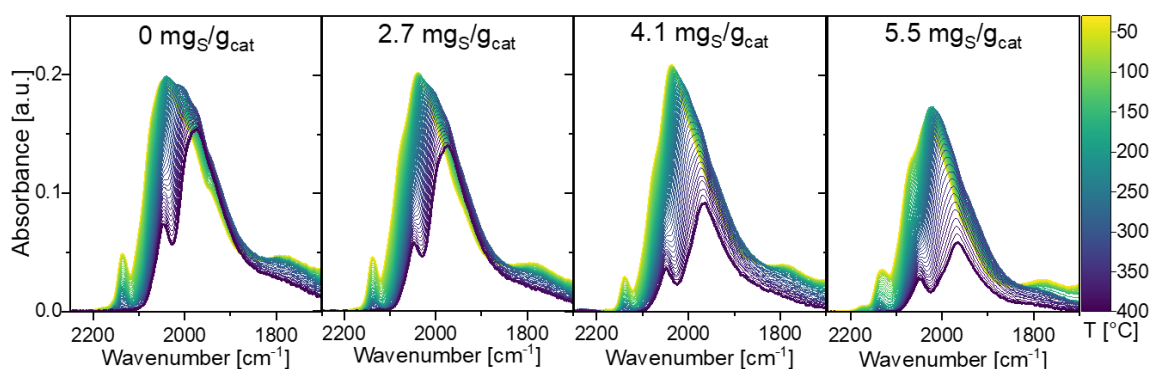


Figure 2. DRIFTS spectra collected during CO-TPD in He over the *ex-situ* poisoned Ru/Al₂O₃ samples.

References

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